

What is claimed is:

1. A hard disk drive unit having components comprising magnetic disks, magnetic heads, a disk driving unit and a controller, wherein:

    said components are accommodated in a case to which a cover with a cored gasket is fitted, wherein:

        said cored gasket comprises a core and elastic members;

        said core is sandwiched by said elastic members, and

        desired portions of said elastic members extend beyond said core, wherein:

            said gasket is pushed into the inside of said cover for said case so that said extending portions of said elastic members are fitted to the inner side surface of said cover for fixing said gasket.

2. The hard disk drive according to claim 1, wherein:

    a plurality of holes are formed on the side surfaces of said cover for the case so that said extending portions of said elastic members are fitted in said holes for fixing said gasket.

3. A hard disk drive unit manufacturing method comprising steps of:

    accommodating components comprising magnetic disks, magnetic heads, a disk driving unit and a controller, into a case;

    preparing a cored gasket comprising a core and elastic members, wherein said core is sandwiched by said elastic members and desired portions of said elastic members extend beyond said core;

pushing said cored gasket into the inside of a cover for said case so that said extending portions of said elastic members are fitted to the inner side surface of said cover for fixing said gasket;

fitting said cover accommodating said gasket inside to said case so as to form a gas-tight space in which said components are accommodated.

4. The hard disk drive unit manufacturing method according to claim 3, wherein:

fitting said extending portions of said elastic members in a plurality holes formed on the side surfaces of said cover for fixing said gasket.